BESSEY TOOL — Cutting Fluids

NEW RAPID TAP METAL CUTTING FLUID
- Proven on the job to work better
- Super fine machine finished
- Extra effective on tough materials such as aluminum, beryllium, brass, bronze, cast iron, copper, iron, magnesium, molybdenum, stainless steel, and steel.
- Non-WHMIS, environmentally friendly
- Non-toxic and non-flammable
- No 1, 1, Trichloroethane
- Ozone friendly
- No chlorine, no sulphur, non-toxic formula
- Non-WHMIS, environmentally friendly

OPTION 1 METAL CUTTING FLUID
- Water based
- Effective in all machining operations, on all metals except those that are water reactive such as magnesium
- Use for tapping, drilling, milling, turning, broaching, reaming, and sawing.
- Biodegradable; no oil content
- No chlorine, no sulphur, non-toxic formula
- Non-WHMIS, environmentally friendly

A-9 ALUMINUM CUTTING FLUID
- Eases all operations on aluminum: milling, broaching, drilling, threading, tapping, reaming, sawing, etc.
- Contains a scientific blend of chemicals that attach to aluminum surfaces, forming an extreme-pressure boundary lubricant between tool and work surface
- Contains anti-mist component for a healthier work environment

DARK & LIGHT THREAD METAL CUTTING FLUIDS
- Specifically for thread cutting, it is designed to be efficient — speeding up metal removal
- Reduces friction to prolong tool life; leaves a clean, burr-free thread
- Forms a tough film for use on a wide variety of materials; suitable for cast iron, black iron, wrought iron, brass, copper, stainless steel, aluminum, galvanized and steel pipe
- Non-clogging, easily pumped for automatic machine use
- Light thread cutting oil remains transparent on surface

RIDGID® — Thread Cutting Oil

THREAD CUTTING OIL
- Cools threads and pipe during operation
- Speeds metal removal
- Improves thread quality
- Ridgid thread cutting oils are free of chlorinated and other halogens, PCBs and heavy metals.
- Nu-Clear® Oil - Clear mineral oil with low odour and anti-mist formulation. Special low temperature properties maintain workable viscosity to -29°C.
- Dark Oil - Traditional mineral oil with low odour and anti-mist formulation.
- Extreme Performance Oil - High performance mineral oil formulated to produce superior quality threads on stainless steel and black pipe
- Eases all operations on aluminum: milling, broaching, drilling, threading, tapping, reaming, sawing, etc.
- Specifically for thread cutting, it is designed to be efficient — speeding up metal removal
- Reduces friction to prolong tool life; leaves a clean, burr-free thread
- Forms a tough film for use on a wide variety of materials; suitable for cast iron, black iron, wrought iron, brass, copper, stainless steel, aluminum, galvanized and steel pipe
- Non-clogging, easily pumped for automatic machine use
- Light thread cutting oil remains transparent on surface

LLOYDS — Cutting Fluids

ORBIT PLANT OIL BASED CUTTING OIL
- Natural Source Ingredients.
- Heavy-duty metal working and cutting fluid
- Odourless, user friendly and environmentally friendly
- Extends life and performance of metal cutting tips, jaws, blades and drills
- Suitable for all metals
- Excellent for pipe threading and steel sawing, drilling and tapping
- Clear, non-toxic
- Non-hazardous
- Non-Staining
- No film breakdown
- Lubricates under high pressure and heat

Part No.  Size
42108  237 mL bottle
42120  20 L pail
42145  205 L drum